



*konusulan
the spoken kalite...
quality...*

EKONOMİK KESİCİLER

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MULTI FUNCTIONAL CUTTING TOOLS

MULTIFUNKTIONALES DREH- UND BOHRWERKZEUG





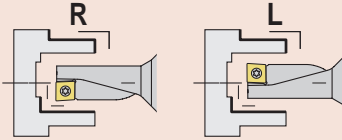
AKKO **A** **EK** **R** - **D2.25** x **20**

X **C** ■ ■ **10** **T3** **04**

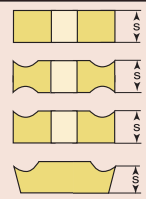
2 Kesiş Stili / Cutter Style / Werkzeugtyp

EK : Ekonomik Kesici / Economic Cutting
Multifunktionales Dreh- und Bohrwerkzeug

3 Kesme Yönü / Cutting Direction / Halterausführung

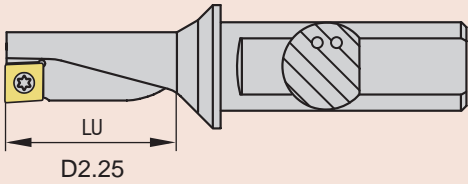


11 Kalınlık / Thickness / Dicke

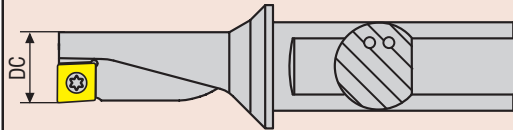


- 01 s = 1.59
- T1 s = 1.98
- 02 s = 2.38
- T2 s = 2.78
- 03 s = 3.18
- T3 s = 3.97
- 04 s = 4.76
- 05 s = 5.56
- 06 s = 6.35
- 07 s = 7.94
- 09 s = 9.52

4 Delme Derinliği / Drilling Depth / Bohrtiefe



5 Takım Çapı / Tool Diameter / Werkzeugdurchmesser



6 Uç Şekli / Insert Form / Plattenform

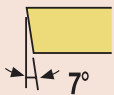


X



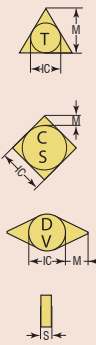
Q

7 Serbest Uç Açısı / Clearance Angle of Insert / Freiwinkel der Wendeschneidplatte



C

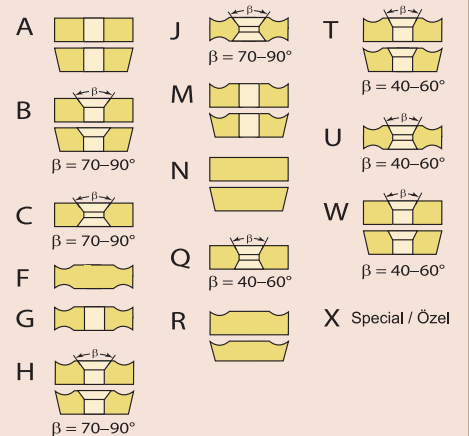
8 Toleranslar / Tolerance Classes / Toleranzen



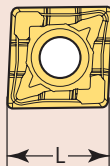
	IC	M	S
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
F	± 0.013	± 0.005	± 0.025
G	± 0.025	± 0.025	± 0.130
H	± 0.013	± 0.013	± 0.025
J	± 0.05-0.15	± 0.005	± 0.025
K	± 0.05-0.15	± 0.013	± 0.025
L	± 0.05-0.15	± 0.025	± 0.025
M	± 0.05-0.15	± 0.08-0.20	± 0.130
N	± 0.05-0.15	± 0.08-0.20	± 0.025
U	± 0.08-0.25	± 0.13-0.38	± 0.130

IC : Daire Ölçüsü / Inscribed Circle
M : Şekle Göre / Refer to Figure
S : Kalınlık / Thickness

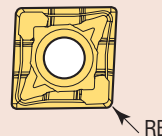
9 Uç Tipi / Type of Insert / Plattenform



10 Kesme Kenar Uzunluğu / Cutting Edge Length / Schneidkantenlänge

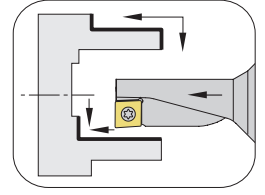
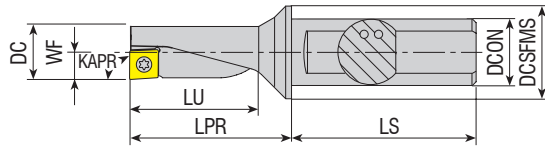


12 Köşe Konfigürasyonu / Corner Radius / Eckenradius



- 01 RE=0.1
- 02 RE=0.2
- 04 RE=0.4
- 08 RE=0.8
- 12 RE=1.2
- 16 RE=1.6
- 24 RE=2.4

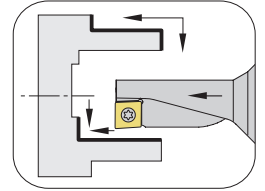
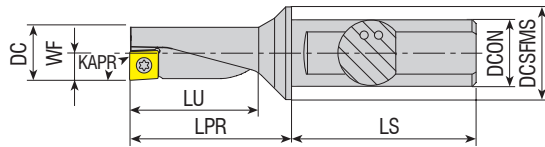
CRTZT Ucuna Uygun. / Compatible with **CRTZT** Insert. / Kompatibel mit **CRTZT** Wendeplatten.



Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager		Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)							Kesici Uç Insert Wendescheidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
	R	L	DC	DCON	DCSFMS	LU	LPR	LS	WF		Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel
AEKR/L-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4	XC.. 040104	3006-M1.8x4	82-T06
AEKR/L-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5	XC.. 050204	3006-M2x4	
AEKR/L-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6	XC.. 060204	3007-M2.2x4.6	82-T07
AEKR/L-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7	XC.. 070304	3008-M2.5x6	
AEKR/L-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8	XC.. 080304	3008-M3x6	82-T08
AEKR/L-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	53.5	56	9	XC.. 09T304		
AEKR/L-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10	XC.. 10T304	4015-M3.5x9	80-T15
AEKR/L-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5	XC.. 130404	4020-M4.5x10	
AEKR/L-D2.25X32 XC.. 170504	●	●	32	32	50	72	88	60	16	XC.. 170504	4020-M4.5x12	80-T20

CRTZT Ucuna Uygun. / Compatible with **CRTZT** Insert. / Kompatibel mit **CRTZT** Wendeplatten.

ISCR Ucuna Uygun. / Compatible with **ISCR** Insert. / Kompatibel mit **ISCR** Wendeplatten.



Takım Kodu Ordering Code Bestell-Bezeichnung	Stok Stock Lager		Takım Ölçüleri (mm) Dimension (mm) Abmessung (mm)							Kesici Uç Insert Wendescheidplatte	Yedek Parçaları / Spare Parts / Ersatzteile	
	R	L	DC	DCON	DCSFMS	LU	LPR	LS	WF		Sıkma Vidası Screw Schraube	Tork Anahtar Torx Key Torx-Schlüssel
AEKR/L-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4	XC.. 040104	3006-M1.8x4	82-T06
AEKR/L-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5	XC.. 050204	3006-M2x4	
AEKR/L-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6	XC.. 060204	3007-M2.2x4.6	82-T07
AEKR/L-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7	XC.. 070304	3008-M2.5x6	
AEKR/L-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8	XC.. 080304	3008-M3x6	82-T08
AEKR/L-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	53.5	56	9	XC.. 09T304		
AEKR/L-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10	XC.. 10T304	4015-M3.5x9	80-T15
AEKR/L-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5	XC.. 130404	4020-M4.5x10	
AEKR/L-D2.25X32 XC.. 170504	●	●	32	32	50	72	88	60	16	XC.. 170504	4020-M4.5x12	80-T20

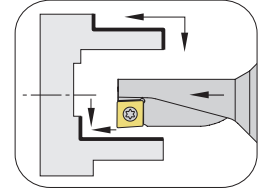
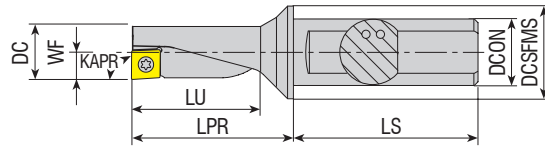
R: Sağ / Right / Rechts/ L: Sol / Left / Links

● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage

ISCR Ucuna Uygun. / Compatible with **ISCR** Insert. / Kompatibel mit **ISCR** Wendeplatten.

Sipariş Örneği/Ordering Example/Bestellbeispiel
1 ad./pcs./stück AEKR-D2.25X8 XC.. 040104

KRLY Ucuna Uygundur. / Compatible with KRLY Insert. / Kompatibel mit KRLY Wendeplatten.



Takım Kodu
Ordering Code
Bestell-Bezeichnung

Stok
Stock
Lager

Takım Ölçüleri (mm)
Dimension (mm)
Abmessung (mm)

Kesici Uç
Insert
Wendeschneidplatte

Yedek Parçaları / Spare Parts / Ersatzteile

Sıkma Vidası
Screw
Schraube

Tork Anahtar
Torx Key
Torx-Schlüssel

R L

DC

DCON

DCSFMS

LU

LPR

LS

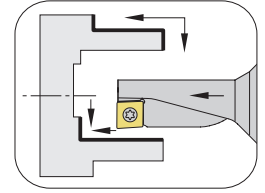
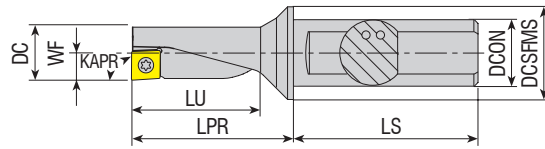
WF



AEKR/L-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4	XC.. 040104	3006-M1.8x4	82-T06
AEKR/L-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5	XC.. 050204	3006-M2x4	82-T07
AEKR/L-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6	XC.. 060204	3007-M2.2x4.6	82-T08
AEKR/L-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7	XC.. 070304	3008-M2.5x6	80-T15
AEKR/L-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8	XC.. 080304	3008-M3x6	80-T20
AEKR/L-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	53.5	56	9	XC.. 09T304	4015-M3.5x9	80-T20
AEKR/L-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10	XC.. 10T304	4020-M4.5x10	
AEKR/L-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5	XC.. 130404	4020-M4.5x12	
AEKR/L-D2.25X32 XC.. 170504	●	●	32	32	50	72	88	60	16	XC.. 170504		

KRLY Ucuna Uygundur. / Compatible with KRLY Insert. / Kompatibel mit KRLY Wendeplatten.

TGTC Ucuna Uygundur. / Compatible with TGTC Insert. / Kompatibel mit TGTC Wendeplatten.



Takım Kodu
Ordering Code
Bestell-Bezeichnung

Stok
Stock
Lager

Takım Ölçüleri (mm)
Dimension (mm)
Abmessung (mm)

Kesici Uç
Insert
Wendeschneidplatte

Yedek Parçaları / Spare Parts / Ersatzteile

Sıkma Vidası
Screw
Schraube

Tork Anahtar
Torx Key
Torx-Schlüssel

R L

DC

DCON

DCSFMS

LU

LPR

LS

WF



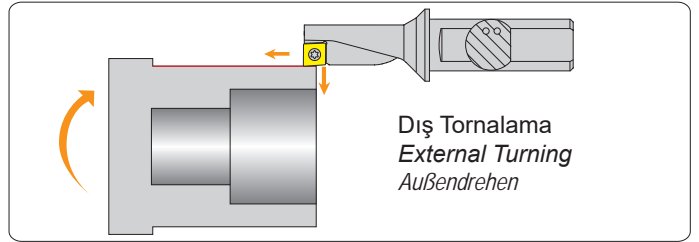
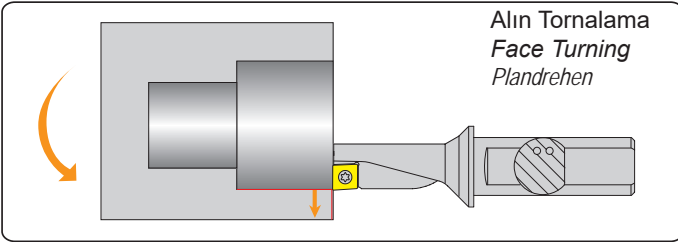
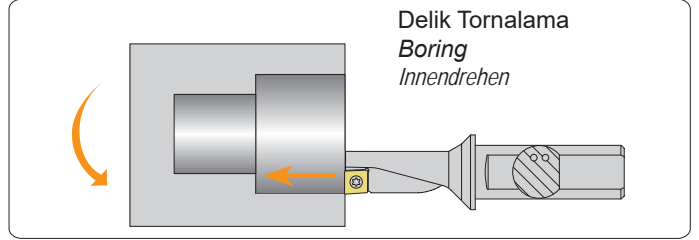
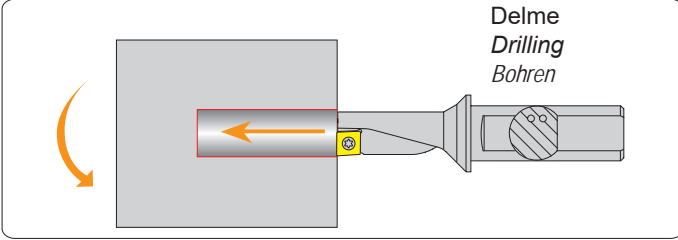
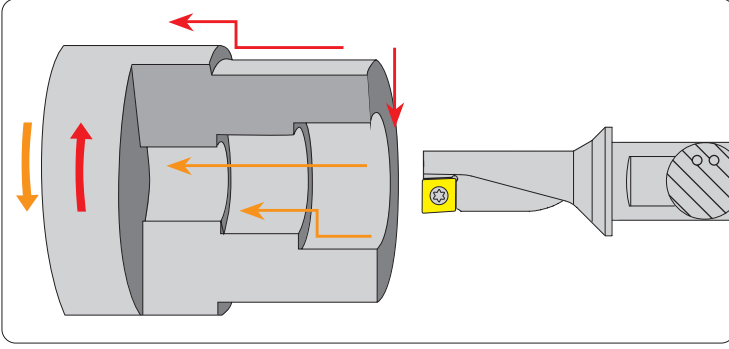
AEKR/L-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4	XC.. 040104	3006-M1.8x4	82-T06
AEKR/L-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5	XC.. 050204	3006-M2x4	82-T07
AEKR/L-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6	XC.. 060204	3007-M2.2x4.6	82-T08
AEKR/L-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7	XC.. 070304	3008-M2.5x6	80-T15
AEKR/L-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8	XC.. 080304	3008-M3x6	80-T20
AEKR/L-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	53.5	56	9	XC.. 09T304	4015-M3.5x9	80-T20
AEKR/L-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10	XC.. 10T304	4020-M4.5x10	
AEKR/L-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5	XC.. 130404	4020-M4.5x12	
AEKR/L-D2.25X32 XC.. 170504	●	●	32	32	50	72	88	60	16	XC.. 170504		

R: Sağ / Right / Rechts/ L: Sol / Left / Links

● Stokta / In Stock / Auf Lager ○ Stokta Yok / Non Stock Item / Kein Lagerartikel, Lieferzeit auf Anfrage

TGTC Ucuna Uygundur. / Compatible with TGTC Insert. / Kompatibel mit TGTC Wendeplatten.

Sipariş Örneği/Ordering Example/Bestellbeispiel
1 ad./pcs./stück AEKR-D2.25X8 XC.. 040104



DELİK DELMEDE KUSURSUZLUĞU ARAYANLARA,
TAKMA UÇLU MATKAP SERİSİ
U-DRILL SERIES

U-DRILL-SERIE FÜR ALLE, DIE DAS BOHREN
PERFEKTIONEREN WOLLEN

