



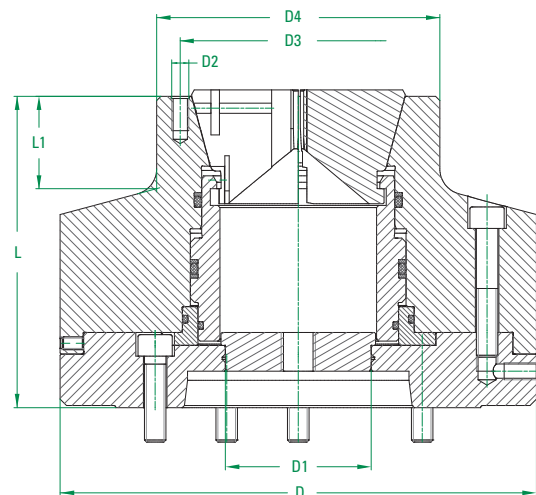
OVER 75 YEARS
OF PRECISION IN
CLAMPING TECHNOLOGY



NEW PRODUCT DEVELOPMENT THE NEW UNIVERSALLY APPLICABLE COLLET CHUCKS TYPE MSKF

The new manually operated collet chucks type MSKF are universally applicable and can be used for external clamping with clamping heads as well as for internal clamping with segment clamping mandrels. The innovative collet chucks feature short changeover times from external to internal clamping, high precision and high rigidity.

- For workpiece clamping of bar and chucking works
- Highest clamping forces and rigidity
- Simple conversion from external to internal clamping
- Quick change of clamping heads or segment clamping mandrels



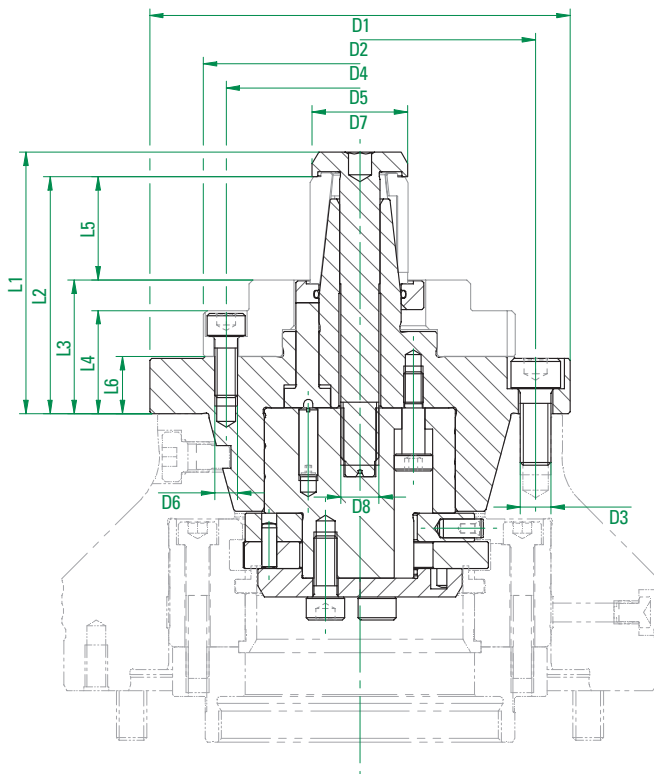
Collet chuck MSKF

Art. no.	Clamping range	L	L1	D	D1	D2	D3	D4
MSKF-65	5 - 65	145	43	222	68	M8	110	132

INTERNAL CLAMPING FOR COLLET CHUCK TYPE MSKF

Within a very short time, collet chucks type MSKF can be converted to internal clamping. The collet chuck remains on the machine, thereby avoiding a new set-up. For this purpose, a standard segment mandrel featuring a quick-change-mechanism is inserted. This mandrel provides for high clamping forces. The vulcanized clamping sleeve covers a large clamping range.

As a matter of course, the exchangeable insert for internal clamping can also be used on the collet chucks type KSKF and the stationary clamping units type MZ.



Internal clamping mandrel

Art. no.	SVZ 65-00	SVZ 65-01	SVZ 65-02	SVZ 65-03
suitable for	MSKF-65	MSKF-65	MSKF-65	MSKF-65
F max in kN	7	10	15	15
D Min-Ø released from	19,7	25,7	35,7	50,7
D Min-Ø released up to	27,7	38,7	54,7	81,7
D1	128	128	128	128
D2	110	110	110	110
D3	M8	M8	M8	M8
D4	82	82	97	102
D5	70	70	84	89
D6	M6	M6	M6	M6
D7	19	25	35	48
D8	M6x0,75	M10x1	M14x1	M18x1
L1	62,2	67,2	95,2	105,2
L2	56,7	60,7	85	93,2
L3	35	35	42,5	44,5
L4	25	27	30,25	31,5
L5	21,7	25,7	42,5	48,7
L6	15	15	18	18,5

Do you have any further questions on the collet chuck type MSKF? Our skilled team awaits you with a profound technical understanding. You will benefit from the close cooperation with our development and production departments. Your requests will be in the best hands – contact us by phone on +49(0)7429 392-0. We look forward to speaking with you.